

Material Safety Data Sheet

MSDS ID: SK-142C

***** Section 1 - Chemical Product and Company Identification *****

Product Name: STOKO® GEL FREE

Product Use: Hand Sanitizer

Company InformationEvonik Stockhausen, Inc.
2401 Doyle Street
Greensboro , NC 27406

Non-Emergency # 800-242-2271

Emergency # (800) 424-9300 CHEMTREC (North America)
Emergency # (703) 527-3887 CHEMTREC (International, call collect)**General Comments**

Emergency telephone numbers are to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving the product. All Non-emergency questions should be directed to the Toll Free, Non-Emergency number above.

***** Section 2 - Hazards Identification *******Emergency Overview**

Ethanol is a severe eye irritant and eye contact with the substance may result in corneal injury if not removed immediately. Prolonged inhalation may cause headache, eye, nose and throat irritation, with possible central nervous system effects: depressant. Ingestion may cause birth defects (teratogen).

Potential Health Effects: Eyes

This product is irritating to the eyes and respiratory system.

Potential Health Effects: Skin

None, normally. However, may cause rash if used in association with certain drugs given in alcohol detoxification programs. Get medical help if that happens.

Potential Health Effects: Ingestion

Seek medical attention.

Potential Health Effects: Inhalation

This product is irritating to the eyes and respiratory system.

HMIS Ratings: Health: 2 Fire: 3 Reactivity: 0 Pers. Prot.: None required.

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

***** Section 3 - Composition / Information on Ingredients *****

| CAS # | Component | Percent |
|---------|---------------|---------|
| 64-17-5 | Ethyl alcohol | 60 |

Component Information/Information on Non-Hazardous Components

This hand sanitizer is regulated by the US Food and Drug Administration. However, it is not exempt from EPA TSCA IUR reporting criteria. Employers must inform workers of the hazards of this product and provide worker training on safe handling procedures.

See container label regarding proper handling and use of this product.

Material Safety Data Sheet

Product Name: Stoko Gel Free

MSDS ID: SK-142C

Ingredients are listed in descending order of concentration on the container label.
For OSHA workplace hazards, investigate and read and understand component MSDS's before manufacturing.
Workplace Hazardous Materials Information System (WHIMS-Canada): Exempt-cosmetic hand cleaner

*** Section 4 - First Aid Measures ***

First Aid: Eyes

In case of contact, immediately flush eyes with large amounts of water, continuing to flush for 15 minutes. If irritation persists get medical attention.

First Aid: Skin

None.

First Aid: Ingestion

If material is swallowed, get medical attention or advice.

First Aid: Inhalation

If inhaled, immediately remove the affected person to fresh air.

*** Section 5 - Fire Fighting Measures ***

General Fire Hazards

Component ethyl alcohol is highly flammable and a dangerous fire hazard when exposed to heat and/or flames. This product is a moderate fire hazard and explosion hazard when exposed to heat and/or flame.

Upper Flammable Limit (UFL): 19%

Lower Flammable Limit (LFL): 3.3%

Method Used: TCC

Flash Point: 95°F

Flammability Classification: Flammable

Auto Ignition: Not determined

Hazardous Combustion Products

On thermal decomposition: oxides of carbon.

Extinguishing Media

Dry chemical, foam, carbon dioxide, water fog.

Fire Fighting Equipment/Instructions

Fire fighters should wear full-face, self contained breathing apparatus and impervious protective clothing. Fire fighters should avoid inhaling any combustion products.

NFPA Ratings: Health: 2 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

*** Section 6 - Accidental Release Measures ***

Containment Procedures

Contain and remove all sources of ignition. Wear appropriate protective gear. Collect using suitable absorbent if needed.

Clean-Up Procedures

Absorb spill with inert material. Shovel material into appropriate container for disposal. Flush small residuals to the drain for normal biological wastewater treatment.

Evacuation Procedures

Treat as moderate fire and explosion hazard.

Material Safety Data Sheet

Product Name: Stoko Gel Free

MSDS ID: SK-142C

Special Procedures

Caution: Flammable material. Store in an appropriate hazardous materials storage facility.

*** Section 7 - Handling and Storage ***

Handling Procedures

Avoid eye contact and prolonged inhalation of vapors. Avoid prolonged contact with sensitive skin. Do not ingest.

Storage Procedures

Protect from freezing.

*** Section 8 - Exposure Controls / Personal Protection ***

Exposure Guidelines

A: General Product Information

FDA regulated.

For OSHA workplace hazards, investigate and read and understand component MSDS's before manufacturing.

Workplace Hazardous Materials Information System (WHIMS-Canada): Exempt-cosmetic hand cleaner.

B: Component Exposure Limits

Ethyl alcohol (64-17-5)

| | |
|--------|------------------------------|
| OSHA: | 1000 ppm TWA; 1900 mg/m3 TWA |
| ACGIH: | 1000 ppm TWA |

Engineering Controls

None required for intended use.

PERSONAL PROTECTIVE EQUIPMENT

Personal Protective Equipment: Eyes/Face

Avoid eye contact.

Personal Protective Equipment: Skin

Avoid prolonged contact with sensitive skin.

Personal Protective Equipment: Respiratory

Avoid prolonged inhalation of vapors.

Personal Protective Equipment: General

Obey reasonable safety precautions and practice good housekeeping.

*** Section 9 - Physical & Chemical Properties ***

| | |
|--|---|
| Appearance: Clear, colorless | Odor: none |
| Physical State: Gel | pH: 7.4 - 8.1 |
| Vapor Pressure: Not Established | Vapor Density: Not Established |
| Boiling Point: Not Established | Melting Point: Not Established |
| Solubility (H2O): Partially soluble | Specific Gravity: 0.849 (+ or - 0.015) g/cc ³ |
| Evaporation Rate: 1.2 | Flash Point: 37°C (95°F) (TCC) |

Material Safety Data Sheet

Product Name: Stoko Gel Free

MSDS ID: SK-142C

*** Section 10 - Chemical Stability & Reactivity Information ***

Chemical Stability

Stable under usual application conditions.

Chemical Stability: Conditions to Avoid

None.

Incompatibility

Oxidizers, including chlorine bleach and hydrogen peroxide. Acids, platinum and silver.

Hazardous Decomposition

On thermal decomposition oxides of carbon.

Hazardous Polymerization

Hazardous polymerization will not occur.

*** Section 11 - Toxicological Information ***

Acute and Chronic Toxicity

A: General Product Information

Ethyl alcohol is irritating to the eyes, nose and respiratory system at very high vapor concentrations. Repeated ingestion of ethyl alcohol may result in liver damage.

B: Acute Toxicity-LD50/LC50

Ethyl alcohol (64-17-5)

| | |
|-------|---|
| LD50: | Inhalation LC50 Rat: 124.7 mg/L/4H; Oral LD50 Rat: 1501 mg/kg |
|-------|---|

Carcinogenicity

A: General Product Information

Ingestion may cause birth defects (teratogen).

B: Component Carcinogenicity

Ethyl alcohol (64-17-5)

| | |
|--------|---|
| ACGIH: | A4 - Not Classifiable as a Human Carcinogen |
|--------|---|

Other Toxicological Information

None.

*** Section 12 - Ecological Information ***

Ecotoxicity

A: General Product Information

Prevent concentrated product from entering surface waters without biological treatment.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Ethyl alcohol (64-17-5)

96 Hr LC50 Oncorhynchus mykiss: 12900 mg/L [flow-through] (30 days old); 96 Hr LC50 Pimephales promelas: 14.2 mg/L

Environmental Fate

No information available for the product.

Material Safety Data Sheet

Product Name: Stoko Gel Free

MSDS ID: SK-142C

*** Section 13 - Disposal Considerations ***

US EPA Waste Number & Descriptions

A: General Product Information

This material is a hazardous waste by the EPA definition of flammability.

B: Component Waste Numbers

No EPA Waste Numbers are applicable for this product's components.

Disposal Instructions

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

*** Section 14 - Transportation Information ***

Department of Transportation (DOT)

Shipping Name: "Consumer Commodity", ORM-D

Additional Information:

This product is transport regulated as "Consumer Commodity", ORM-D" with a package size limitation maximum of 30 liters (7.9 gallons).

Product is in compliance with the Department of Transportation 49 CFR 173.121, b, Packing Group III nomenclature.

IATA (US and International)

Via air, this product is limited as a "Consumer Commodity", ORM-D to 0.5 liters. Otherwise the product must be classified as a hazardous material **ALCOHOLS, N.O.S. (isopropyl alcohol, ethyl alcohol), 3, UN1987, II**

*** Section 15 - Regulatory Information ***

US Federal Regulations

A: General Product Information

Not subject to TSCA regulation. Regulated as a personal use cosmetic by FDA.

B: Clean Air Act

No information is available.

C: Component Analysis

No information is available.

State Regulations

A: General Product Information

None identified.

B: Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

| Component | CAS # | CA | FL | MA | MN | NJ | PA |
|--------------------------|----------|-----|----|-----|-----|-----|-----|
| Ethyl alcohol | 64-17-5 | Yes | No | Yes | Yes | Yes | Yes |
| Triethanolamine (< 0.2%) | 102-71-6 | No | No | Yes | Yes | No | Yes |

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects.

Material Safety Data Sheet

Product Name: Stoko Gel Free

MSDS ID: SK-142C

Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

| Component | CAS # | Minimum Concentration |
|---------------|---------|-----------------------|
| Ethyl alcohol | 64-17-5 | 0.1 % |

Component Analysis - Inventory

| Component | CAS # | TSCA | CAN | EEC |
|--------------------------|----------|------|-----|--------|
| Ethyl alcohol | 64-17-5 | Yes | DSL | EINECS |
| Triethanolamine (< 0.2%) | 102-71-6 | Yes | DSL | EINECS |

* * * Section 16 - Other Information * * *

Other Information

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

MSDS History

This is a revised MSDS. Section's 2 & 3 have been revised to reflect proposed 2004 ANSI Standards format recommendations for 2007 implementation.
1-26-09 Reviewed with no changes.

Contact: Product Compliance Officer

Contact Phone: (800) 242-2271

This is the end of MSDS #: SK-142C